INSTALLATION INSTRUCTIONS

CASEIH PD 500 & NEW HOLLAND P2080 FIRMING WHEEL



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IMPORTANT WARRANTY/GUARANTEE INFORMATION DO NOT DESTROY

Any claims under the guarantee must be **completed by October 31** in the year of purchase to qualify for a full refund. To satisfy a claim, Atom-Jet Industries must be given the opportunity during the seeding season to rectify the problem or issue, if **not the guarantee is null and void.** Wear under normal use is not covered by warranty/guarantee.

Warranty is to be completed by October 31 in the year of purchase. Firming Wheel will either be replaced or repaired during this period. If you need to return a firming wheel for warranty, please enclose your name, the farm name, address, phone number with area code, dealer purchased from, number of firming wheels purchased, and the date of purchase. Please enclose copy of original invoice. Inclusion of the information

To activate your warranty, scan this QR code using the application on your mobile device and fill out the online form. Upon receipt of the completed form, we will send you a free pair of Atom-Jet work gloves.





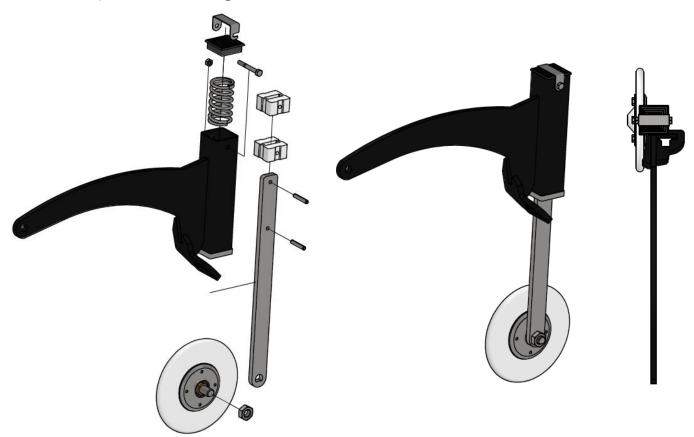


Firming Wheel Installation Instructions

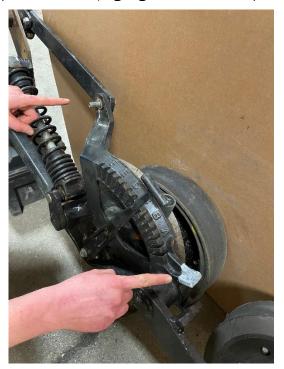
INSTALLATION

Assemble Unit

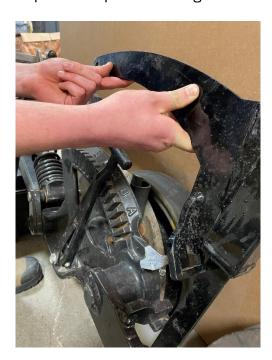
- 1) Insert the strut arm with bushings attached via roll pins into the welded assembly from the top.
- 2) Insert spring into assembly.
- 3) Compress spring and insert $\frac{1}{4}$ " bolt through housing. Ensure bolt is completely above spring and not through a coil.
- 4) Place black tube plug onto assembly followed by the stainless retainer strap.
- 5) Install nut and tighten 1/4" bolt.
- 6) Install wheel assembly onto strut arm from opposite side of mount as shown. Install 5/8" lock nut and tighten.



1) Remove nut on parallel linkage and locate T-shaped portion on casting as also indicated in picture below (highlighted with white paint).



2) Install firming wheel mount onto the row unit by placing the t-shaped cutout on the assembly over the t-shaped portion of the casting until the hole in the assembly lines up with the parallel linkage bolt.





3) Reinstall nut on parallel linkage bolt and tighten.

